

**Specification to eliminate or reduce thermal bridge at the base of a steel frame wall with a suspended OR ground bearing slab**  
**INSULATION ABOVE SLAB**

**Specification:** SFW2 (Steel Frame Wall #2)  
**Product ref:** Marmox Thermoblock (Standard Type)  
**Junction Type:** E5  
**Manufacturer:** Marmox UK, Caxton House, 101 Hopewell Drive, Chatham, Kent ME5 7NP.  
 01634 835290; Email: [sales@marmox.co.uk](mailto:sales@marmox.co.uk); <http://www.marmox.co.uk/>.

**Product Use:** Elimination or reduction in cold bridging where the base of a steel frame wall is attached to a suspended concrete floor slab.  
 Reduction in the  $\psi$  value used in SAP/SBEM or DEAP/NEAP calculations to enable compliance with UK / Irish building regulations.

**Description:** Marmox Thermoblock is a load-bearing heat-insulating building block consisting of two rows of load-carrying epoxy-concrete columns of low thermal conductivity bonded to polymer concrete layers reinforced with fibreglass mesh which comprise the upper and lower surfaces. Thermally insulating Extruded Polystyrene surrounds the columns.

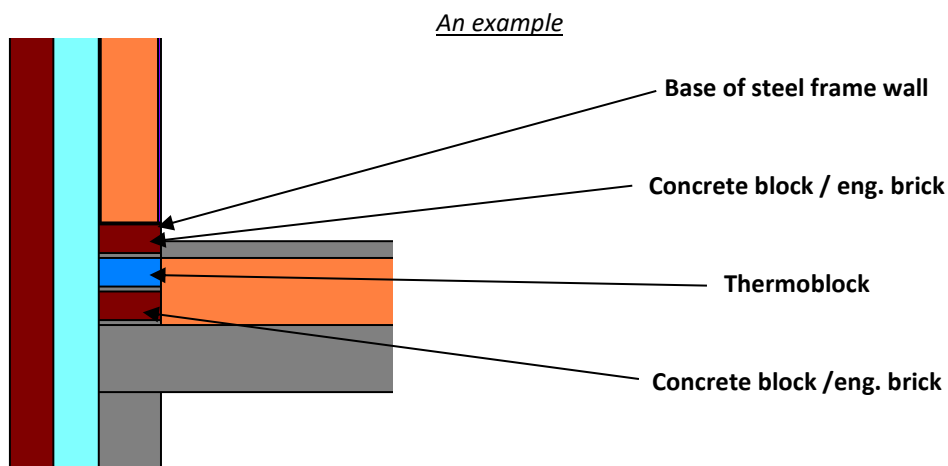
**Properties:** Declared  $\lambda$  value of 0.05W/mK (to EN13164/EN13167)  
 Mean compressive strength of 9.0N/mm<sup>2</sup> (to EN772-1)  
 Fire resistance >120minutes (to EN1365-1)  
 Water Absorption <3.5% (to EN771-4).

**Dimensions:** Length = 600mm, Thickness = 65mm or 100mm, Width = 100mm, 140mm or 215mm

**Specification with a suspended OR ground bearing slab with insulation above**

*The base of the steel frame is not placed directly on top of the Thermoblock.*

Thermoblocks are used as part of the upstand.  
 Thermoblocks should not be placed directly below the sole plate but typically one block/brick below it as shown in the example.



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**DPM:** Thermoblock does not need protecting with a DPM – the DPM is used in the position it would normally be used in irrespective of the Thermoblock. The DPM can be fixed directly above or below the Thermoblock but because Thermoblock is waterproof, typically it is fixed above the Thermoblock layer.

- One course of Marmox Thermoblock (600mm x 100mm/140mm/215mm x 65 or 100mm) is mortared on the foundation blocks or bricks or concrete slab using c.10mm of ordinary bricklayers' mortar.
- It should be positioned so that as much of the floor insulation is in contact with the Thermoblock as possible.
- The length of Thermoblocks can be cut using a brick saw.
- At corners where a 90 degree angle is required, a flat short edge can be achieved either by cutting the block with a brick saw or cutting off the overlap which can be done using a hand saw
- Thermoblock edges are sealed together with a ribbon of Marmox MSP360 on the stepped edges to provide a waterproof barrier and improve air-tightness.

**Authorities:** ISO9001 (Bureau Veritas)  
BRE – Certified Thermal Products Scheme, <http://www.bre.co.uk/certifiedthermalproducts/>  
Fire Safety Report: 16781B (Warrington Fire)

**Important notes:**

1. Thermoblocks should be fully supported and not span voids.
2. The Thermoblock must be approximately the same width as the blocks they are on top of, *they must not be significantly wider.*
3. **Use one course only.** Thermoblocks should not be laid on top of each other in any load-bearing wall.
4. **The base track plate is not fixed directly onto the Thermoblocks**

**Waterproofing:** A permanent waterproof barrier is created by sealing the block edges to each other with a sealant, **Marmox MSP360** (300ml tubes).

- Marmox Thermoblock 100mm wide require 1 cartridge per 36 blocks
- Marmox Thermoblock 140mm wide require 1 cartridge per 24 blocks
- Marmox Thermoblock 215mm wide require 1 cartridge per 20 blocks